Production Worksheet

Wilcom TrueSizer

Design: **santa clause 5 5**

Title: **santa clause 5 5**

Stitches:	37,662
Height:	5.51 in
Width:	4.05 in
Colors:	14
Colorway:	Colorway 1
Zoom:	0.50



Machine format:	Tajima
Color changes:	16
Stops:	17
Trims:	58
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	51.6 mm
Right:	51.4 mm
Up:	69.5 mm
Down:	70.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	22.33 in²
Max stitch:	8.8 mm
Min stitch:	0.2 mm
Max jump:	6.9 mm
Total thread:	603.03ft
Total bobbin:	207.60ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	15		1,054	Mid Brown	PMS 729	Madeira Classic 1126
2.	14		1,273	Brown	PMS 4635	Madeira Classic 1258
3.	35		5,104	Red	PMS 186	Madeira Classic 1147
4.	36		3,218	Dark Red	PMS 188	Madeira Classic 2425
5.	13		9,903	White		Madeira Classic 1005
6.	11		1,739	Light Orange	PMS 150	Madeira Classic 1155
7.	20		273	Tonys Pink	PMS 114	Madeira Classic 1135
8.	17		4,410	Light Brown	PMS 155	Madeira Classic 1055
9.	25		869	Mahandi Green	PMS 370	Madeira Classic 1170
10.	22		2,468	Mahndi Green	PMS 3435	Madeira Classic 1370
11.	24		432	Dark Green	PMS 3435	Madeira Classic 1370
12.	35		1,918	Red	PMS 186	Madeira Classic 1147
13.	36		1,671	Dark Red	PMS 188	Madeira Classic 2425
14.	10		237	Tomato	PMS 151	Madeira Classic 1278
15.	12		156	Black		Madeira Classic 1000
16.	13		42	White		Madeira Classic 1005
17.	16		2,893	Dark Brown	PMS 181	Madeira Classic 1174

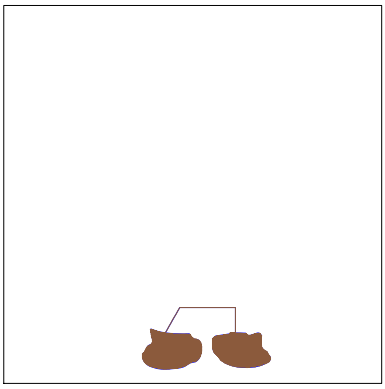
Color Film

Wilcom TrueSizer

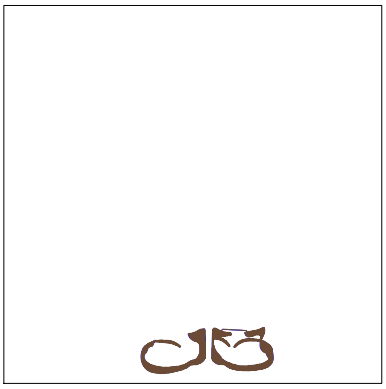
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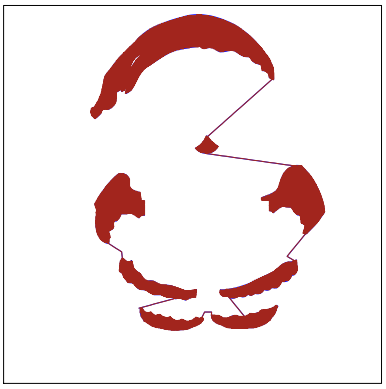
Stitches:	37,662
Height:	5.51 in
Width:	4.05 in
Colors:	14
Colorway:	Colorway 1
Zoom:	0.34



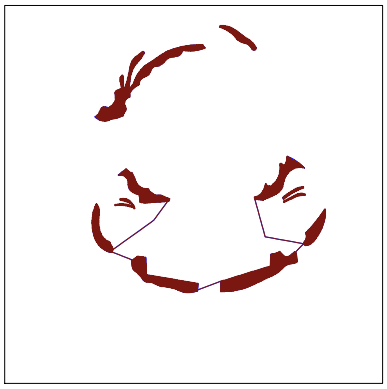
Stop #: 1
Code: Mid Brown
Name: PMS 729
Chart: Madeira Classic 1126
Stitches: 1,054
Thread used: 20.90ft



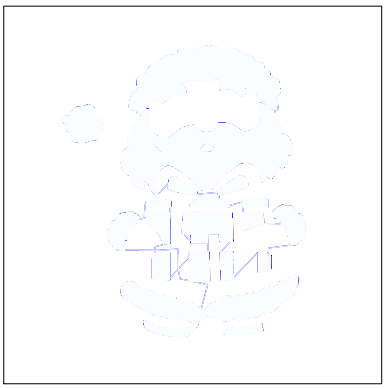
Stop #: 2
Code: Brown
Name: PMS 4635
Chart: Madeira Classic 1258
Stitches: 1,273
Thread used: 16.65ft



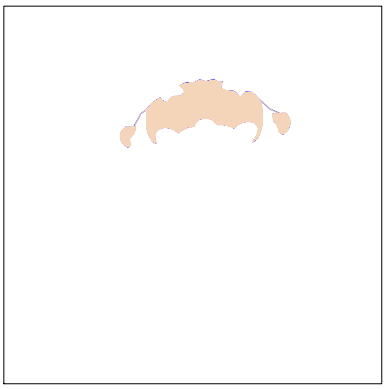
Stop #: 3
Code: Red
Name: PMS 186
Chart: Madeira Classic 1147
Stitches: 5,104
Thread used: 90.92ft



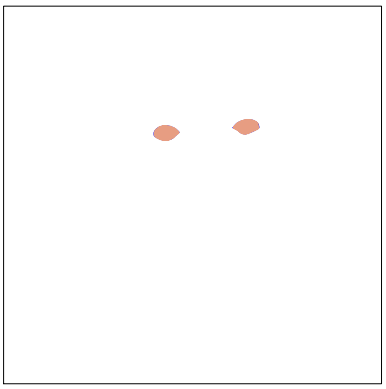
Stop #: 4
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 3,218
Thread used: 45.69ft



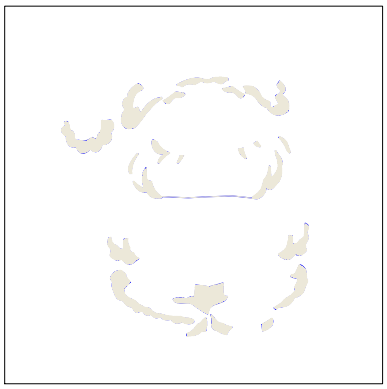
Stop #: 5
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 9,903
Thread used: 176.05ft



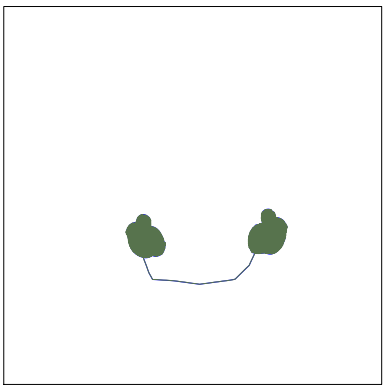
Stop #: 6
Code: Light Orange
Name: PMS 150
Chart: Madeira Classic 1155
Stitches: 1,739
Thread used: 31.92ft



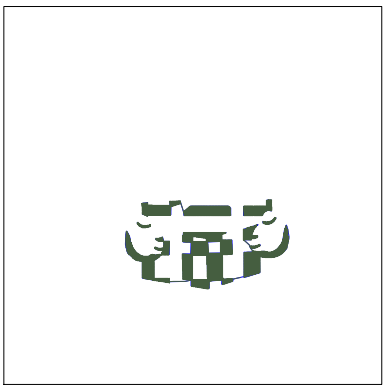
Stop #: 7
Code: Tonys Pink
Name: PMS 114
Chart: Madeira Classic 1135
Stitches: 273
Thread used: 4.11ft



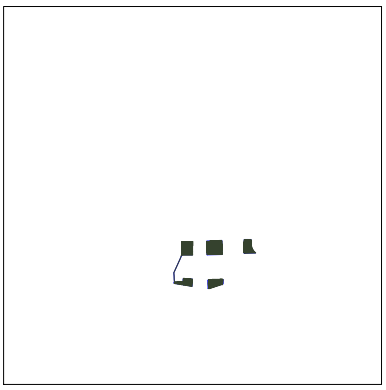
Stop #: 8
Code: Light Brown
Name: PMS 155
Chart: Madeira Classic 1055
Stitches: 4,410
Thread used: 59.98ft



Stop #: 9
Code: Mahandi Green
Name: PMS 370
Chart: Madeira Classic 1170
Stitches: 869
Thread used: 15.93ft



Stop #: 10
Code: Mahndi Green
Name: PMS 3435
Chart: Madeira Classic 1370
Stitches: 2,468
Thread used: 35.04ft



Stop #: 11
Code: Dark Green
Name: PMS 3435
Chart: Madeira Classic 1370
Stitches: 432
Thread used: 6.12ft



Stop #: 12
Code: Red
Name: PMS 186
Chart: Madeira Classic 1147
Stitches: 1,918
Thread used: 30.37ft

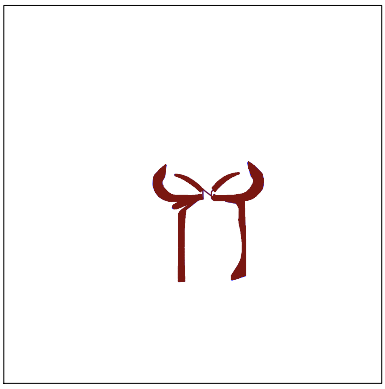
Color Film

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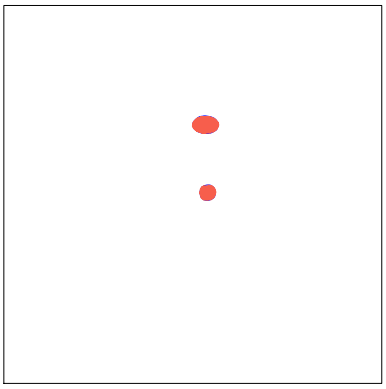
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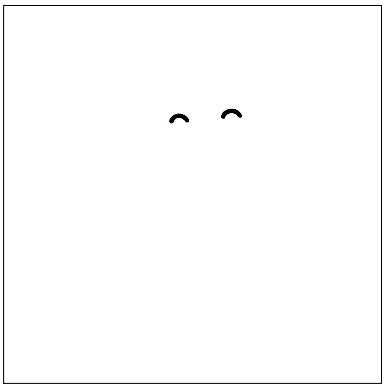
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Zoom:	0.34



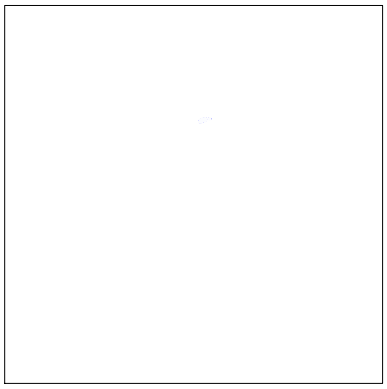
Stop #: 13
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 1,671
Thread used: 22.13ft



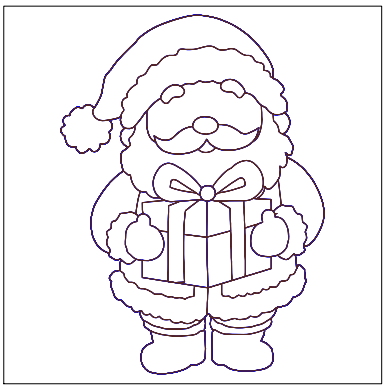
Stop #: 14
Code: Tomato
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 237
Thread used: 3.99ft



Stop #: 15
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 156
Thread used: 1.91ft



Stop #: 16
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 42
Thread used: 0.50ft



Stop #: 17
Code: Dark Brown
Name: PMS 181
Chart: Madeira Classic 1174
Stitches: 2,893
Thread used: 35.25ft

Production Summary

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Colors:	14



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Color changes:	16
Stops:	17
Trims:	58
Hoop:	<None>
Max stitch:	8.8 mm
Min stitch:	0.2 mm
Max jump:	6.9 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	51.6 mm
Right:	51.4 mm
Up:	69.5 mm
Down:	70.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	22.33 in²
Total thread:	603.03ft
Total bobbin:	207.60ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
1	15	1,054	Mid Brown PMS 729 Madeira Classic 1126
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Color changes:	16
Stops:	17
Trims:	58
Hoop:	<None>
Max stitch:	8.8 mm
Min stitch:	0.2 mm
Max jump:	6.9 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	51.6 mm
Right:	51.4 mm
Up:	69.5 mm
Down:	70.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	22.33 in²
Total thread:	603.03ft
Total bobbin:	207.60ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
13	36	1,671	Dark Red PMS 188 Madeira Classic 2425
14	10	237	Tomato PMS 151 Madeira Classic 1278
15	12	156	Black Madeira Classic 1000
16	13	42	White Madeira Classic 1005
17	16	2,893	Dark Brown PMS 181 Madeira Classic 1174